



# HP iPAQ HW6515 Flash LED Bulb Replacement

This guide will give instructions on how to install an LED bulb for the camera's flash.

Written By: Steven Vo





## TOOLS:

- [Phillips #00 Screwdriver](#) (1)
  - [T6 Torx Screwdriver](#) (1)
-

## Step 1 — Battery



- Flip the HP iPAQ HW6515 over with the screen facing down.
- Take the back cover off by pressing on the small silver button while pulling back then up on the case.
- Place the back of the case aside for now.

## Step 2



- Remove the battery by pulling up on the black tab.

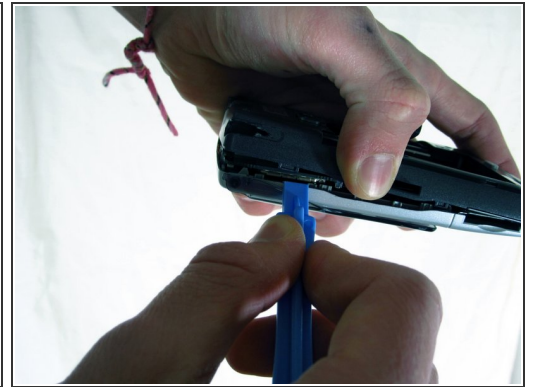


## Step 3 — Flash LED Bulb



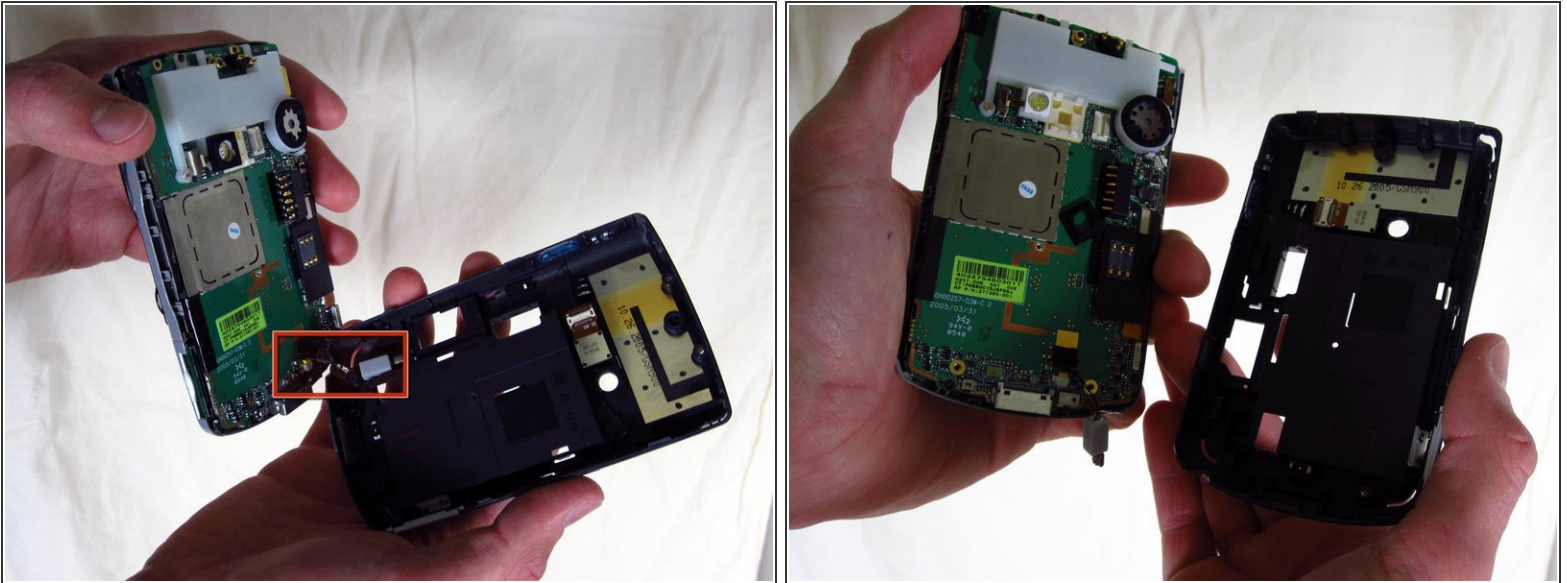
- Unscrew the four screws using the T6 hexagonal star screwdriver.
- Unscrew the middle screw using the Phillips 00 screwdriver.
- ⓘ "Warranty VOID if broken" sticker might be covering the middle screw, if this is the case, peel it off to reveal the screw.


## Step 4



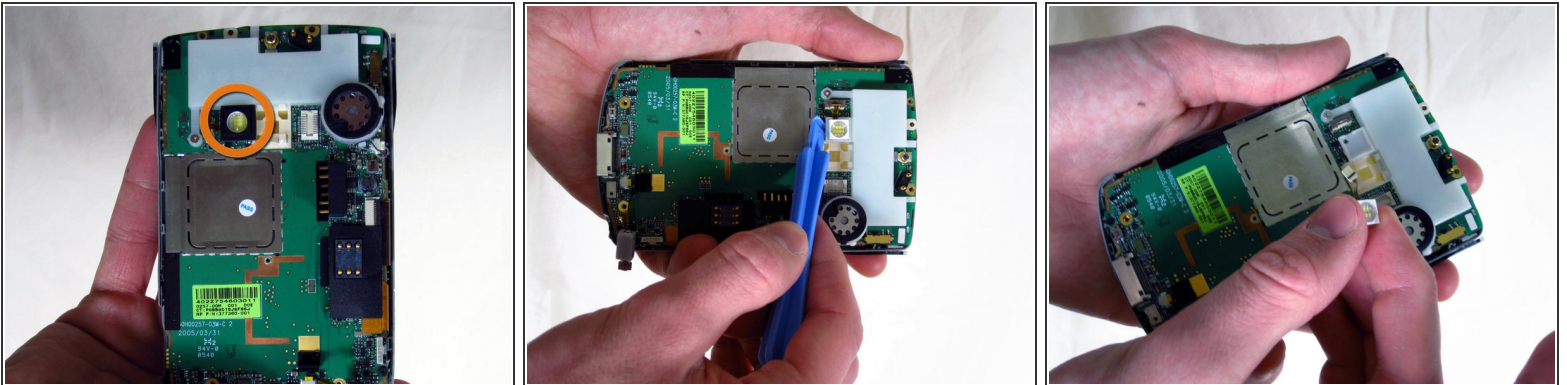
- Use the plastic opening tool to pry apart the covers along the bottom of the phone.
- Slide the plastic opening tool along the seam until the two halves of the case separate.

## Step 5



 Unplug the sensor wire that connects the two halves of the case before pulling the two halves apart. Not doing so will damage the sensor wire.

## Step 6



- Gently pull off the black rubber square covering the LED light.
- ⓘ The LED is now exposed.
  - Wedge the plastic opening tool under the LED to pop it out and expose its wire.
  - Using your index finger and thumb, unplug the wire from the phone and remove the LED.

To reassemble your device, follow these instructions in reverse order.