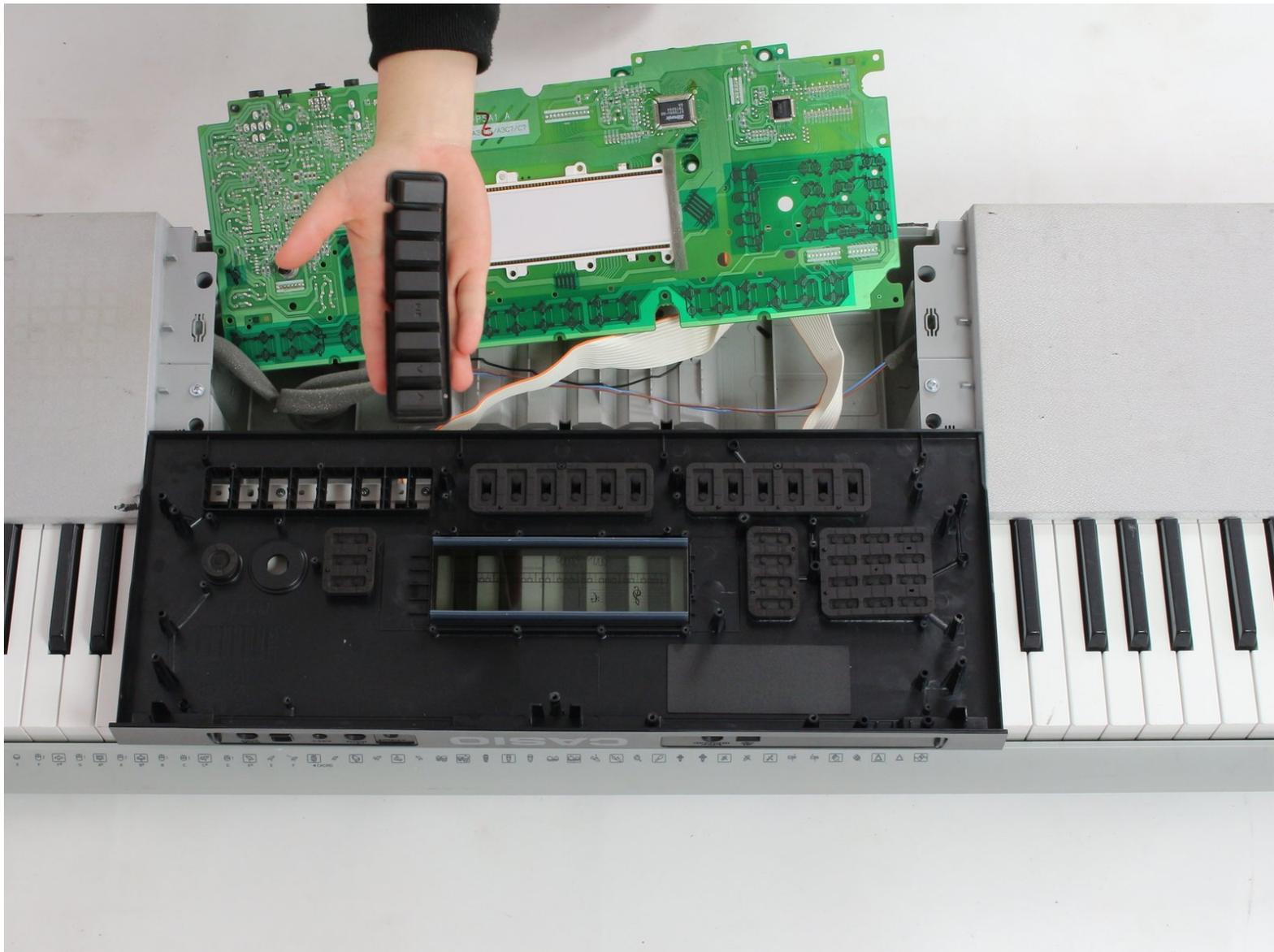




Casio WK-220 Buttons Replacement

Replace or clean one of the button clusters on front black panel

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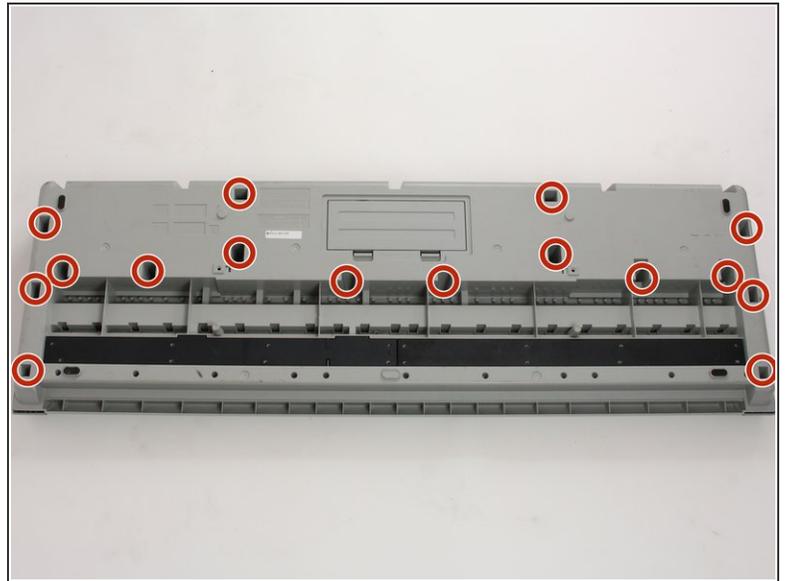
INTRODUCTION

This guide will show you how to remove, clean, and replace the button clusters on the keyboard's front black panel

TOOLS:

- [Phillips #2 Screwdriver](#) (1)
 - [iFixit Opening Tools](#) (1)
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Step 1 — Buttons



- Place keyboard key side down
- Remove 23 16mm screws with Phillips #2 screwdriver

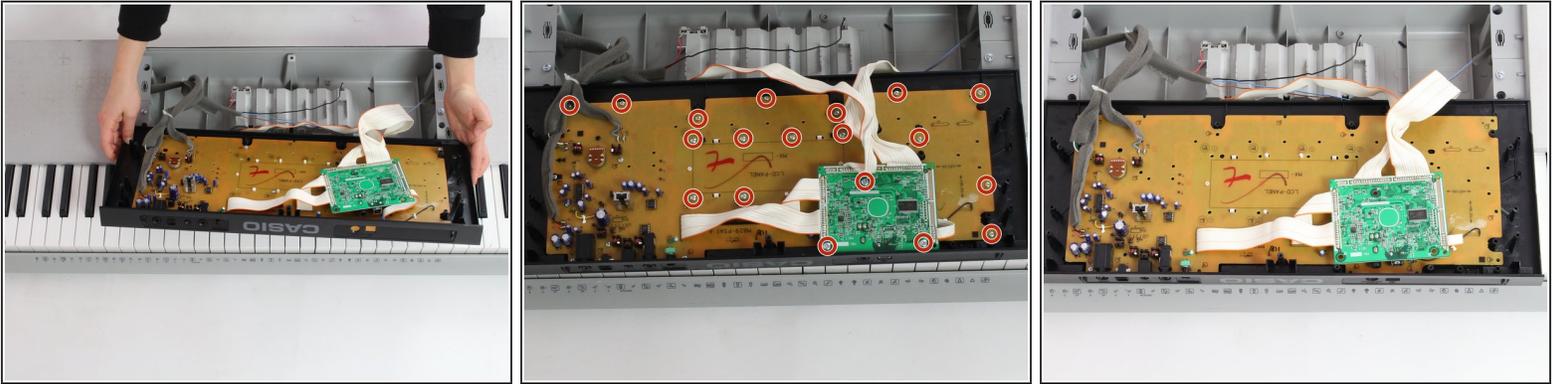
Step 2



- Use plastic opening tool to pry up volume knob
- Remove volume knob

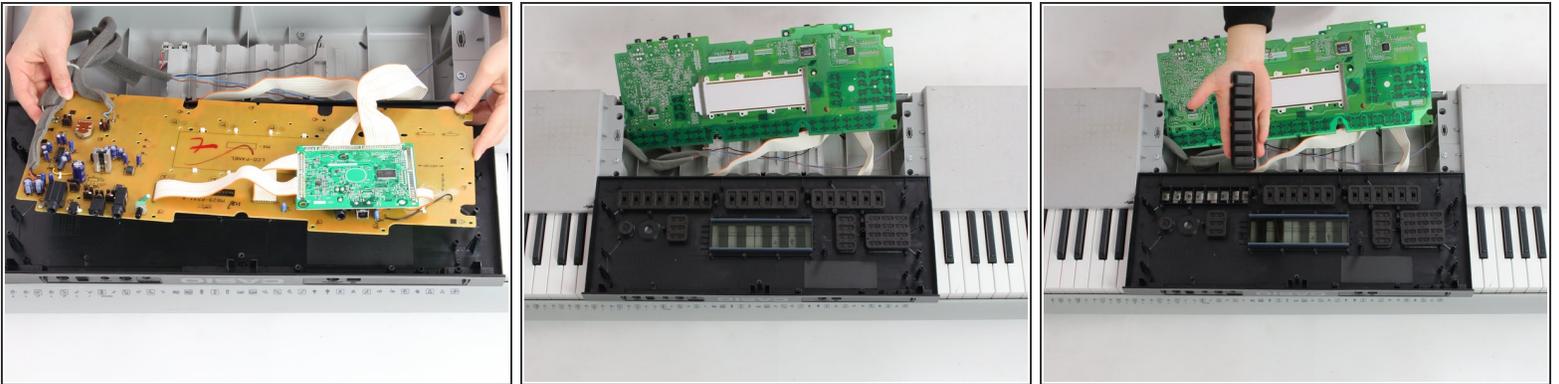
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Step 3



- Pull black panel away from keyboard and place face-up on keys
- Remove all screws from circuit panel with Phillips #1 and #2 screwdrivers in order to remove all 18 16mm and 18mm screws.

Step 4



- Pull circuit panel away from black panel
- Set circuit panel out of the way
- Remove/clean button cluster
- Reassemble with new/cleaned button cluster

To reassemble your device, follow these instructions in reverse order.