



Blu Dash 5.0 Dual SIM Speaker Replacement

Be prepared with the tools that are listed and...

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INTRODUCTION

Be prepared with the tools that are listed and be cautious while going through the steps as some of the components maybe fragile.

TOOLS:

[Tweezers](#) (1)
[iFixit Opening Tool](#) (1)
[JIS Driver Set](#) (1)
J000

Step 1 — Speaker



 Make sure device is disconnected and turned off.

- Locate the groove at the bottom left corner of the phone.
- Insert the plastic opening tool in the groove and pry it open.
- Lift the back cover of the phone using your hands.

Step 2



- Pry the battery out from the back of the phone using the plastic opening tool.

Step 3



- Remove the 12 screws located at the back panel of the phone using a J000 screwdriver.
- The red circles are screw holes that hold the 3.5mm length Phillips screw.
- The orange circles are screw holes that hold the 2.5mm length Phillips screw.

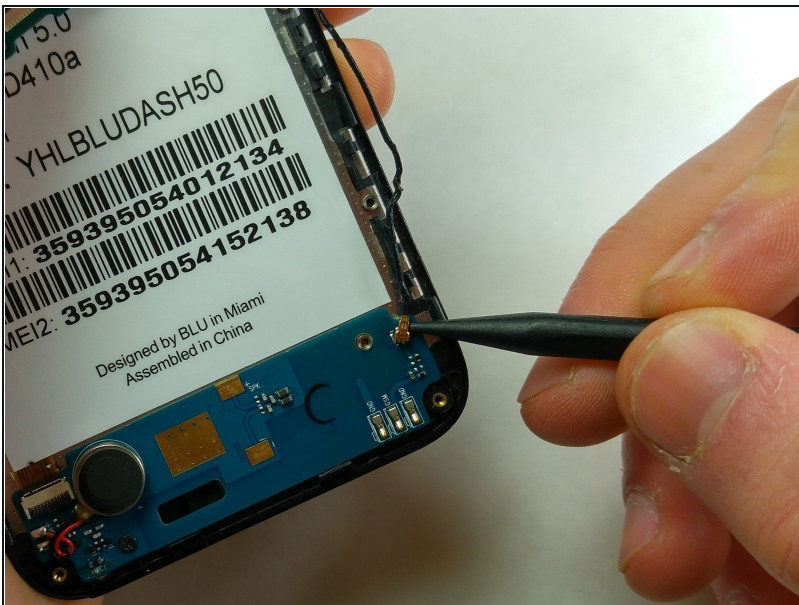
Step 4



- Remove the back panel of the phone with your hand.

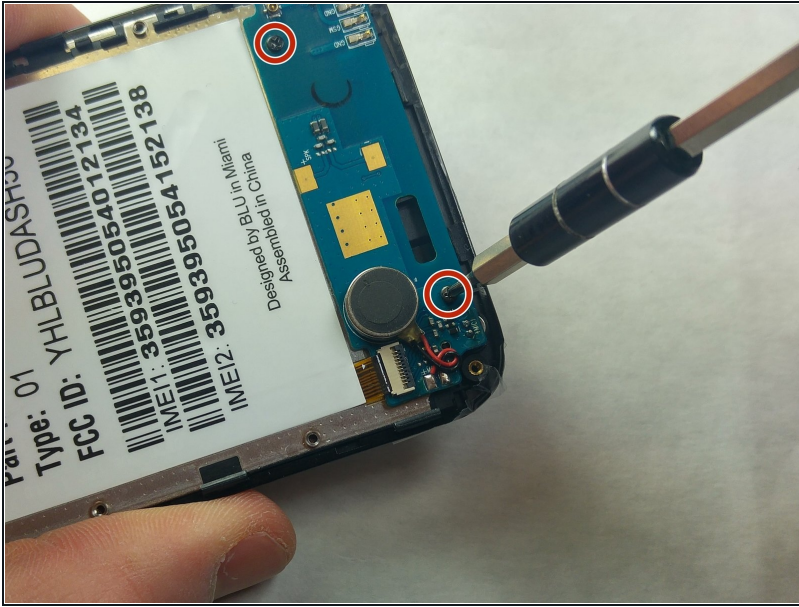
⚠ Carefully remove the plastic back panel to avoid breaking it.

Step 5



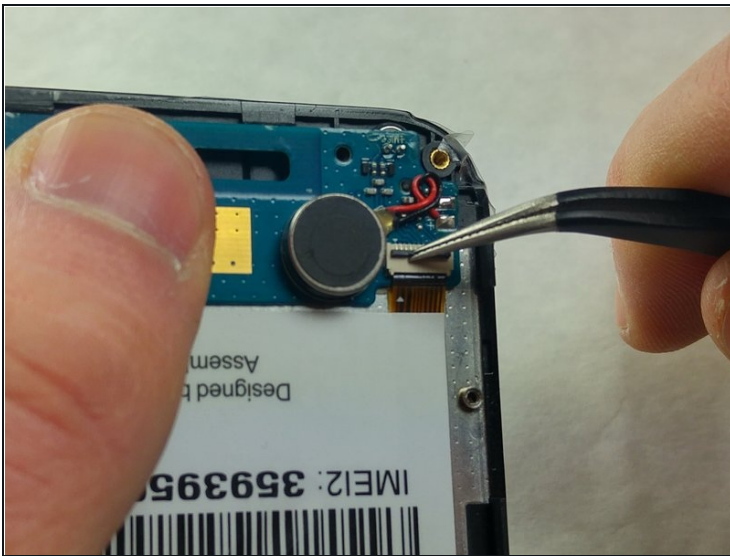
- Remove the antenna cable connectors using a spudger.

Step 6



- Unscrew the 2.5mm screws from the circuit board holding the speaker at the bottom of the phone.

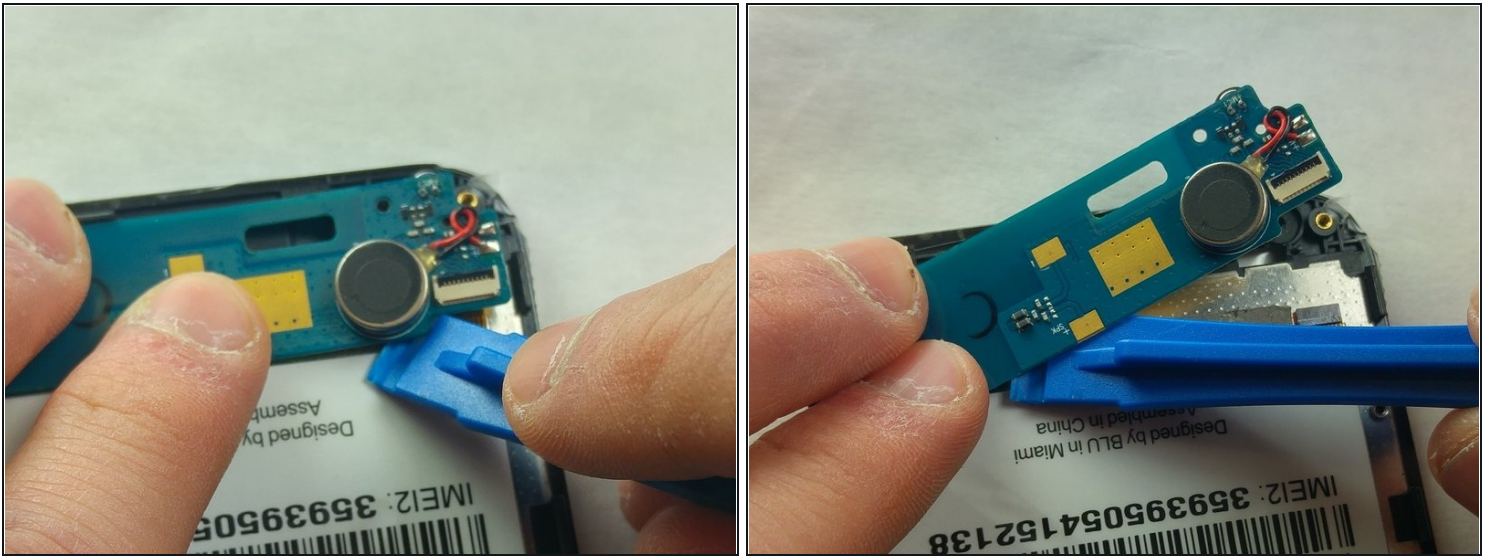
Step 7



- Flip the ZIF flap up with [tweezers](#).
- Remove the ribbon cable with tweezers.

⚠ The ribbon cable is sensitive and needs to be removed carefully to insure its integrity.

Step 8



- Remove the speaker panel with the plastic opening tool.
- ① The panel is glued onto the device and will require extra force to remove.

To reassemble your device, follow these instructions in reverse order.