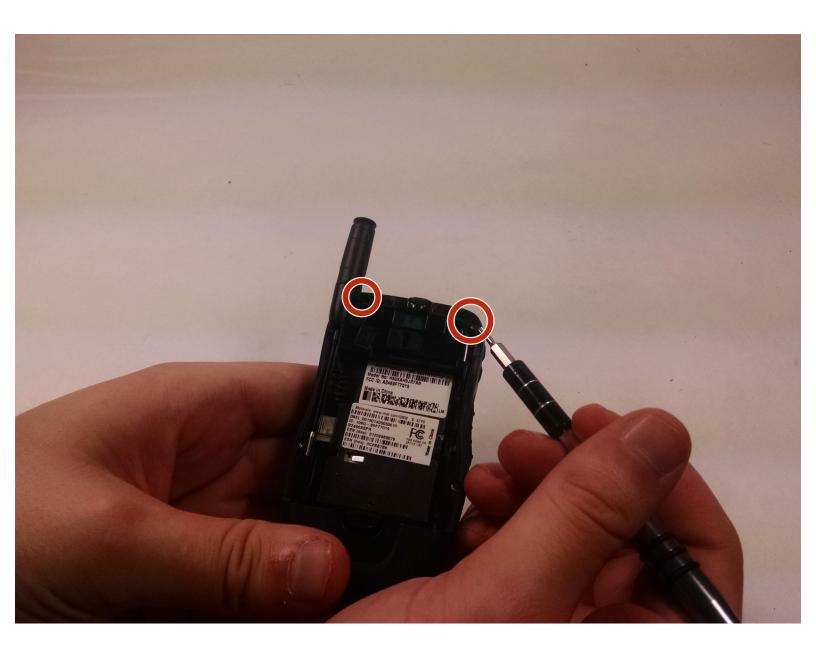


# Motorola Buzz ic502 Screen and Speaker Replacement

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### **INTRODUCTION**

This guide will show you how to replace the screen and the plastic display assembly along with it.



# **TOOLS:**

- Screwdriver T6 (1)
- Nylon spudger (1)

## Step 1 — Battery







- First flip the phone over.
- Then find the back release circled in red.

# Step 2





- Carefully remove the back using the release.
- Lift from the bottom!

#### Step 3

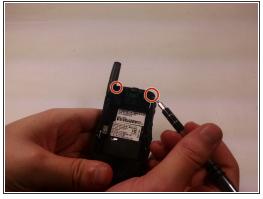






- Lift the battery from the right side.
- After the battery has lifted about a 45 degree angle remove from phone.

#### Step 4 — Screen Assembly





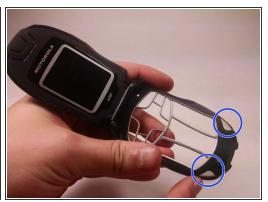


- Remove all six screws
- The two top screws here
- The two middle screws here.
- And the two bottom screws here, they are covered by plastic pieces that first must be removed with the nylon Spudger.

### Step 5







- then carefully lift the front off the phone.
- Marked wire will have to be solderd when re-connecting new screen
- Speakers are connected to the screen here.

To reassemble your device, follow these instructions in reverse order, soldering wire onto new screen.