



# ArmorAll AA255 Lower Motor Housing Replacement

Instructions for separation of main housing from the vacuum bucket and replacement of the lower component of the main housing. Prerequisite Only

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## INTRODUCTION

This guide describes the process of removing the main housing of the vacuum from the vacuum bucket and the opening of the main housing as a prerequisite to servicing or replacing the internal components.

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### TOOLS:

- [Phillips #2 Screwdriver](#) (1)
  - [T20 Torx Screwdriver](#) (1)
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## Step 1 — Lower Motor Housing



- Remove the orange main housing unit from the vacuum bucket by pulling outward on the handle tabs while lifting upward as shown.

## Step 2



- Remove the five 15mm PH2 screws.

### Step 3



- Remove the 15 mm T20 screw. This screw is located nearest the power cord.

### Step 4



- Gently separate the upper and lower sections of the main housing.

To reassemble your device, follow these instructions in reverse order.