



# Motorola V400 Camera Replacement

To complete this guide you will need a pair of...

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# INTRODUCTION

To complete this guide you will need a pair of tweezers, a Torx T-6 screw driver, and a wedge to pry with. Before you start be sure to turn off the phone, remove the battery, and find a clean, water free work space.

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## TOOLS:

[T6 Torx Screwdriver](#) (1)

[Tweezers](#) (1)

[iFixit Opening Tool](#) (1)

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## Step 1 — Camera

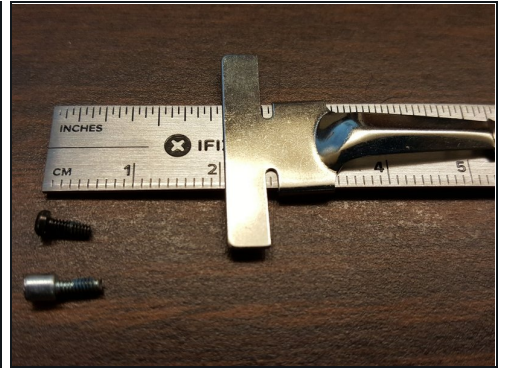


 Take out the battery first!!!

- Remove the four rubber stoppers around the main screen with [tweezers](#).

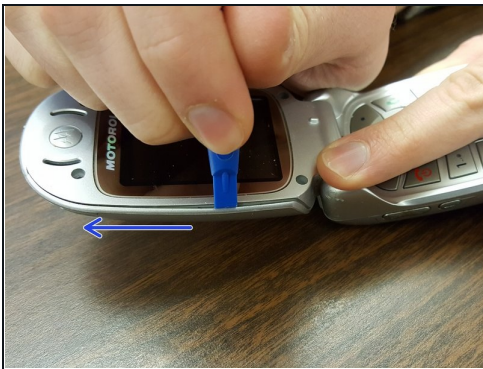


## Step 2



- Use a Torx T6 screwdriver to remove the 4 screws around the screen.
- ① Note that the top screws are black the the bottom screws are silver and that they are different lengths.

## Step 3



- Use a plastic opening tool to separate outer shell from metal interior cover by sliding it along the crease in the case.

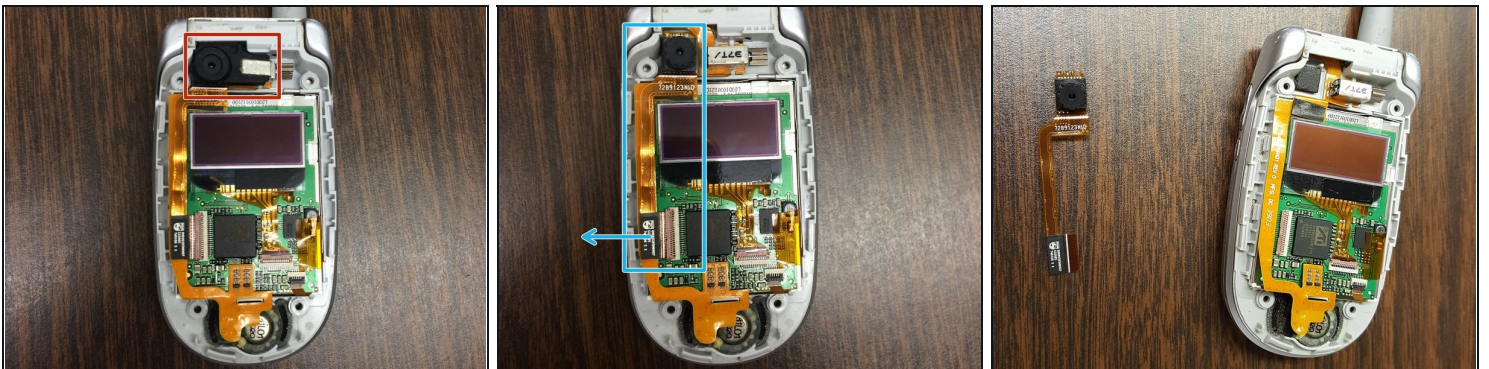
⚠ To easily take off the case close the phone before trying to remove it.

## Step 4



- Use a plastic opening tool to separate the inner metal cover from the circuit board. Apply pressure to remove the piece.

## Step 5



- Remove rubber covering over the camera.
- Carefully remove camera and the attached orange ribbon by gently pulling on it. Pull out in the direction of the blue arrow. You can use your fingers or tweezers.

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To reassemble your device, follow these instructions in reverse order.