

# **Insignia Flex 8 Speakers Replacement**

This guide will show you how to replace the two speakers in your Flex 8 tablet.

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# **TOOLS:**

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- Phillips #00 Screwdriver (1)
- Plastic Cards (1)

#### Step 1 — Circuit Board



- Turn off the power to your tablet to avoid injury.
- Position the tablet so that the screen is face down and the power button is located in the upper left hand corner.
  - Hold down the power button for five seconds until the tablet powers down.



- Remove the back casing from the screen by sliding a credit card or a similarly thin but firm object in between the casing and the screen.
- (i) You may need to use a spudger to initially create separation between the screen and the casing.
- (i) Run this object around the perimeter of the tablet until there is separation between the casing and the screen.
- Remove the back casing and set aside.



• Peel tape off of ribbon connectors. Starting at the power button, work clockwise around the tablet.

#### Step 4



- To remove the camera ribbon cable, lift the flap using a spudger.
- Pull the ribbon directly back to release it.

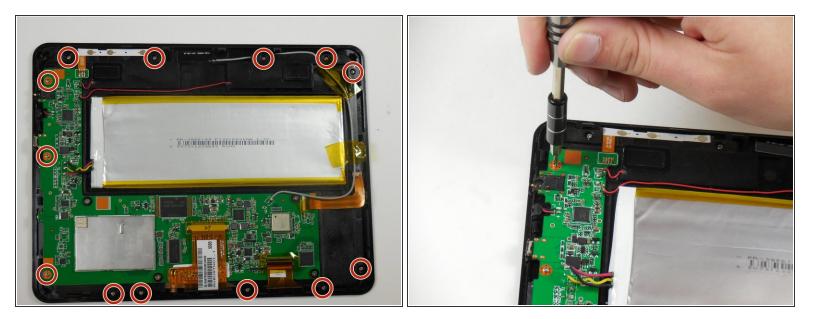


- Remove the second ribbon cable by prying up the black flap using a spudger.
- Pull the ribbon cable horizontally directly away from the battery.

### Step 6



- Remove the final ribbon cable by pulling back the two black tabs on either side of the ribbon cable.
- Pull the ribbon horizontally directly away from the battery.

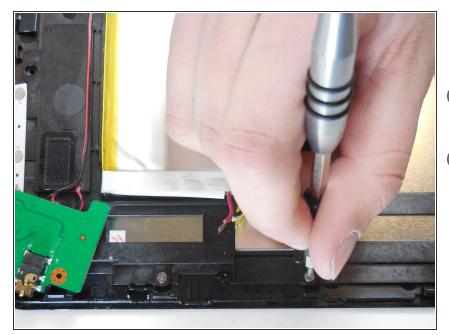


• Unscrew the thirteen 4.75mm screws around the perimeter of the tablet using a PH 00 screwdriver.

#### Step 8



- Unscrew the four 3.75mm screws and plastic washers using a PH 00 screwdriver.
- Lift up the circuit board.



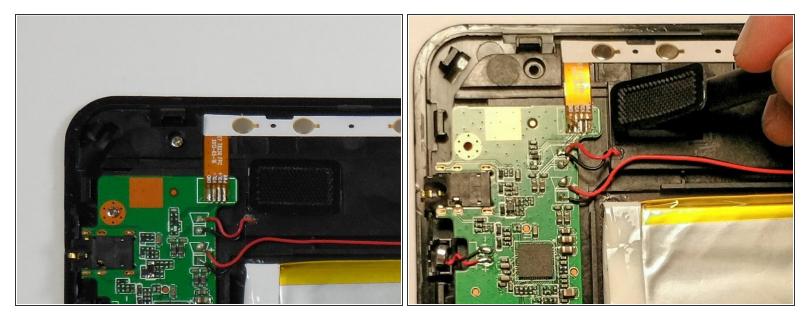
- Unscrew the final two screws that were underneath the circuit board.
- (i) These screws are near the charging port and USB adapter.
- (i) These screws are also 3.75mm and can be interchanged with the second set of screws only.

#### Step 10



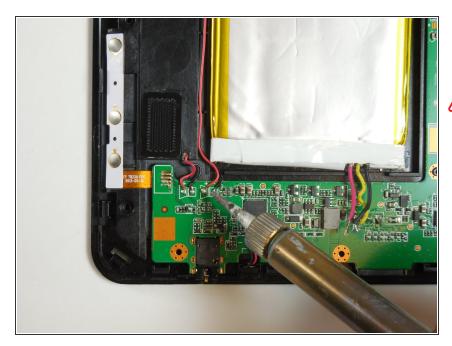
- Lift the circuit board and black internal mounting piece away from the screen.
- Set the circuit board aside.
- Be careful of the soldered antenna as you separate the pieces.
- Be careful of the soldered ribbon that is connected to the power source. This ribbon is fragile.

## Step 11 — Speakers



• Looking at the front of the speaker, peel back the rectangular cover to expose the speaker.

#### Step 12



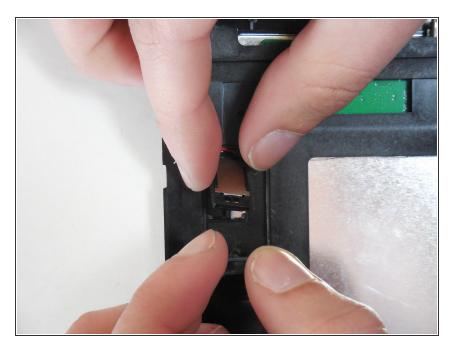
- Desolder the connections from the circuit board
- Do not heat up the surrounding components on the circuit board.



- Turn the black internal mounting piece over to access the back of the speaker.
- Use a spudger to lift the cover open.

The cover is attached with a plastic solder, be careful not to break the cover.

#### Step 14



- Pull the speaker out of its housing.
- Repeat these steps for the other speaker.

To reassemble your device, follow these instructions in reverse order.