



# Siemens Siwatherm 7400 Series IQ Pump/Floater switch Replacement

Replacement of the Pump/Floater switch of the condensation water tank of the Siemens Siwatherm 7400 Series IQ

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## INTRODUCTION

Replacement of the Pump/Floater switch of the condensation water tank of the Siemens Siwatherm 7400 Series IQ

## Step 1 — Condensation Water Pump/Floater replacement



- After removing the side cover (if you are standing in front of it on the right) the motor of the drum becomes visible. The pump of the condensation water tank and the float are located directly underneath. The drive tensioner must be loosened for removal/exchange.

## Step 2 — Remove Placeholder next to the motor



- Remove all plugs from the drive (not shown in the picture!) and remove the placeholder. Unlock the lock with your thumb.

### Step 3 — Disconnecting pump and float



- Remove the cable from the float and the pump and pull off the hose at the back. The motor can be folded upwards.

### Step 4 — Removing pump and float



- Once the cover is removed, the pump and float can be easily removed.
- In this step, the tank should be cleaned to prevent the pump from clogging up quickly.
- The rear part of the container can be reached from the other side. Remove the left side panel and pull out the condenser to the front.

To reassemble your device, follow these instructions in reverse order.