



# Kyocera QCP-2035 Speaker Replacement

You will learn how to disassemble the phone and...

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# INTRODUCTION

You will learn how to disassemble the phone and remove the speaker safely.

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## TOOLS:

Spudger (1)

T6 Torx Screwdriver (1)

Tweezers (1)

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### Step 1 — Remove Back Cover



- When looking at the back of the phone, you will see a horizontal line and three raised segments of plastic in the form of a triangle.
- Place thumb on top of the triangle and press into the phone while sliding your thumb towards the bottom of the phone.
- In 5 mm it will stop sliding.

## Step 2



- Grab the bottom of the back cover with your other hand and pull the cover the rest of the way off.
- Turn the phone over slowly. The battery will fall out on its own.

## Step 3



- Rotate the phone so the bottom is facing you. There is a small indent on the plastic face.
- Using the tip of your fingernail or a spudger, pry the cover away from the rest of the phone.
- Once the cover starts to part, keep separating until the top notches detach.

## Step 4



- With the cover plate separated, you will see (6) T6x11mm torx screws recessed in the white plastic.
- Remove screws.
- The white plastic face plate lifts right off, exposing the main board.

## Step 5 — Speaker



- Locate the speaker at the top of the phone right above the screen.
  - Using a spudger or pair of [tweezers](#), gently rock and pry from between the speaker and the main board.
- ⓘ *There are three plastic tabs holding the speaker, which are located at the back of the speaker.*

To reassemble your device, follow these instructions in reverse order.