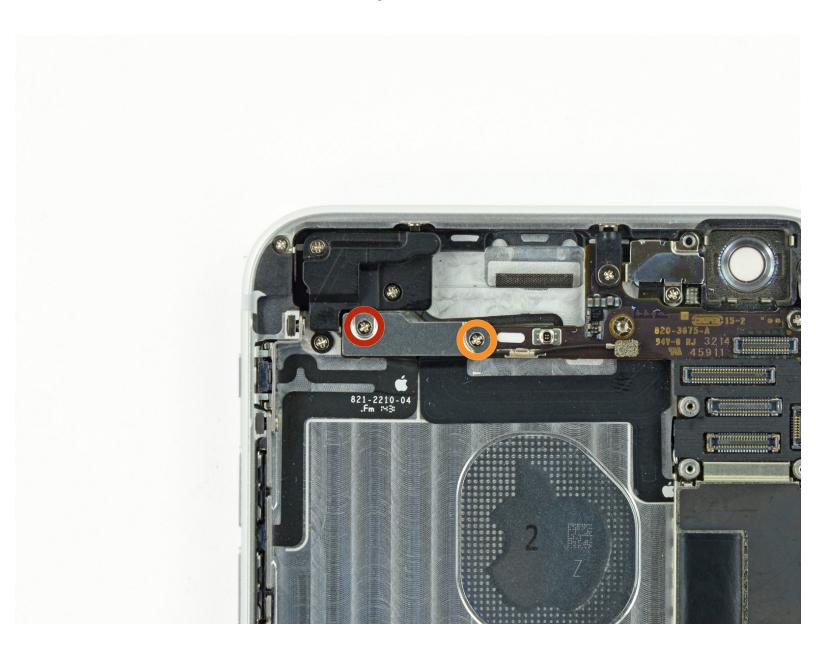


# iPhone 6 Plus Antenna Assembly Replacement

Prereq only, battery removed, rear camera removed, logic board will be removed.

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#### **INTRODUCTION**

Prereq only, battery removed, rear camera removed, logic board will be removed.



## **TOOLS:**

- Spudger (1)
- iFixit Opening Tools (1)
- Tweezers (1)
- Phillips #000 Screwdriver (1)

#### Step 1 — Antenna Assembly



- Remove the following screws securing the antenna bracket to the rear case:
  - One 1.5 mm Phillips #00 screw
  - One 2.8 mm Phillips #00 screw

#### Step 2



 Grasp the antenna bracket with a pair of tweezers and lift it off the iPhone.

#### Step 3



 Carefully pry the antenna connector up off the logic board with a plastic opening tool.

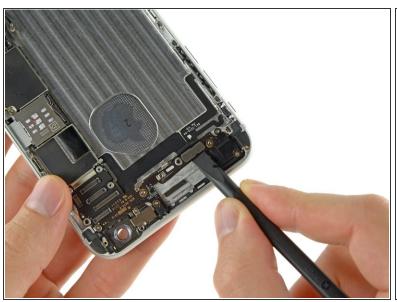
#### Step 4





 Grasp the antenna connector with a pair of tweezers and gently lift it from its retaining clip on the logic board.

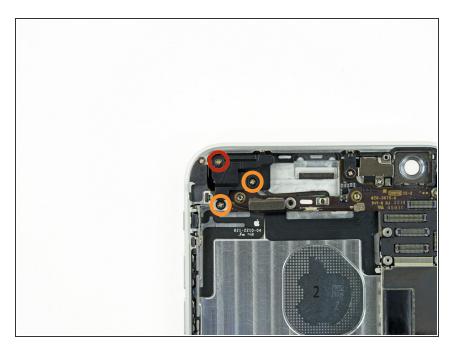
#### Step 5





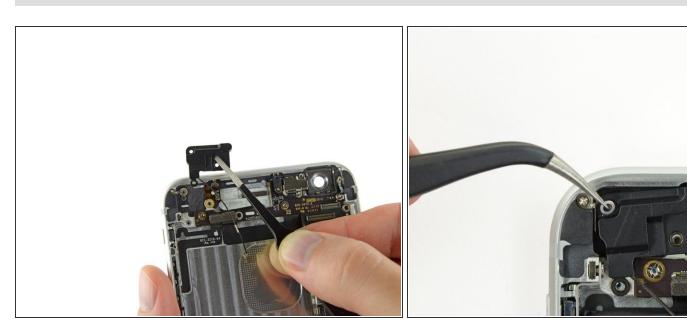
- (i) The two connectors may be coupled by a single adhesive tab. If this is the case, then they may detach as a pair.
- Disconnect the power button cable and audio control cable connectors from their respective sockets on the logic board.

### Step 6



- Remove the following screws securing the top cellular antenna to the rear case:
  - One 2.8 mm Phillips #00 screw
  - Two 1.6 mm Phillips #00 screws

## Step 7



- Use a pair of tweezers to grasp and remove the top cellular antenna out of the iPhone.
- During reassembly, make sure to place the small washer in the top left corner of the antenna assembly.

To reassemble your device, follow these instructions in reverse order.