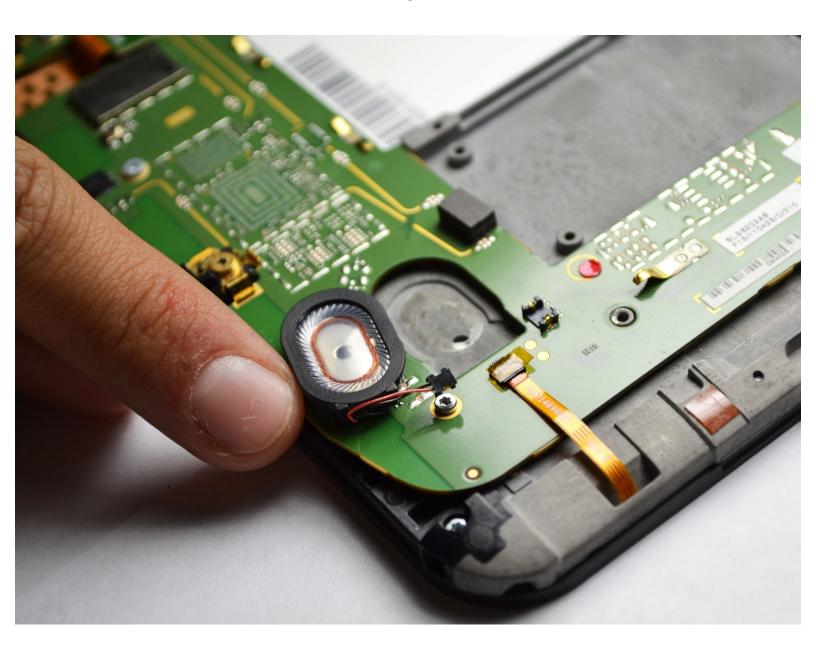


Motorola Xoom Wifi Speakers Replacement

This step-by-step replacement guide will help you take off the existing speakers and, in the process, shows you the steps for putting in a new one.

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INTRODUCTION

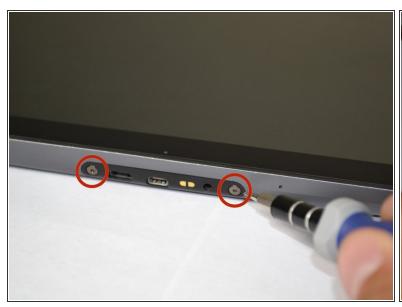
As this replacement guide works on an internal component of the Xoom Wifi, completion of prior steps to remove external parts is necessary.



TOOLS:

- T5 Torx Screwdriver (1)
- iFixit Opening Tools (1)

Step 1 — **Back Cover Disassembly**





 There are two 6.6 mm screws that hold ports into place as well as the back panel. Remove these with a T5 Torx screwdriver.

Step 2





- Apply light pressure with hand and slide the back plate till it stops in this position.
- There is a flex clip on both sides that need to be pushed down in order for the plate to slide off completely. Use a plastic opening tool to release the flex clips. They are located under the back cover near the sides.
- As soon as the clips are released the back should slide off.

Step 3

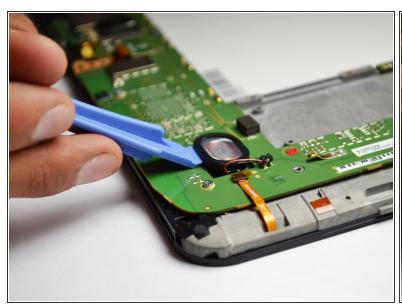


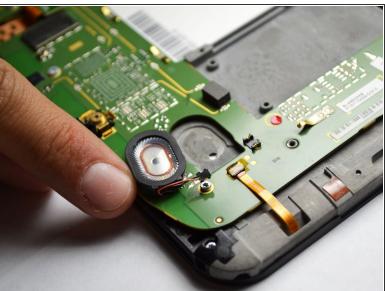




- Remove last two 4.2 mm screws from the remaining back piece with a T5 Torx screwdriver.
- Once both screws are taken out, lift the rest of the backing out of the way.

Step 4 — Speakers





- Use a plastic opening tool to pop out the speaker. Make sure to carefully pull off the wire as well.
- Replace speaker if necessary.

To reassemble your device, follow these instructions in reverse order.