



Gateway SA1 USB Replacement

This is a guide on replacing the USB port on the right side of the computer.

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TOOLS:

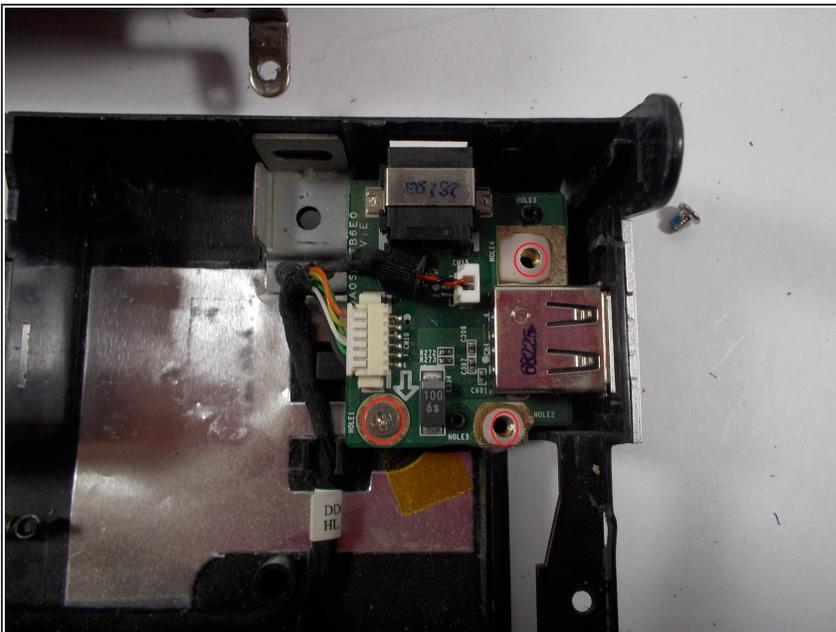
- [Pro Tech Toolkit \(1\)](#)
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Step 1 — USB



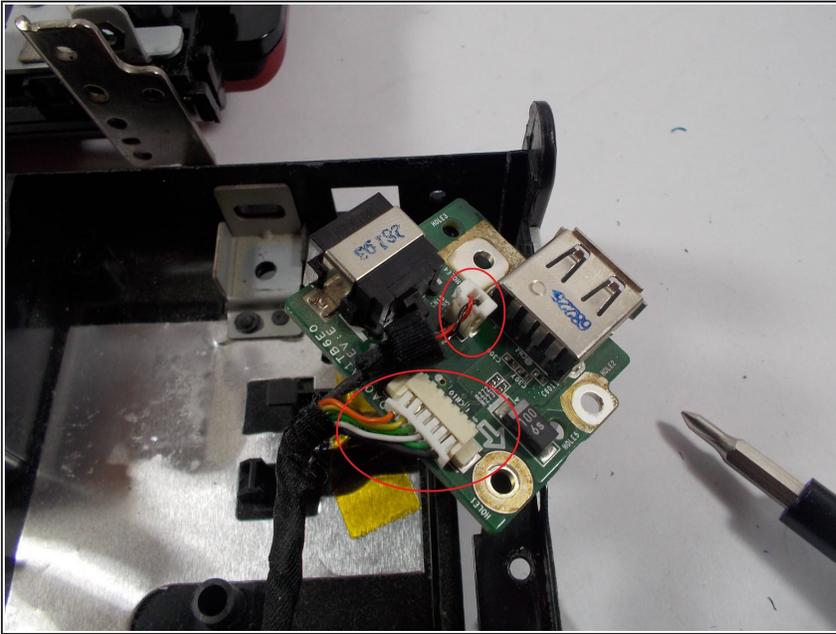
- Locate optional USB port on right side of inside computer, towards the screen.
- Notice: The outer casing must first be removed!

Step 2



- Remove screws from the three possible locations.

Step 3



- Remove the connections by pulling them directly outward from the female connector.
- Reattach connections to new USB port and screw it back in

To reassemble your device, follow these instructions in reverse order.