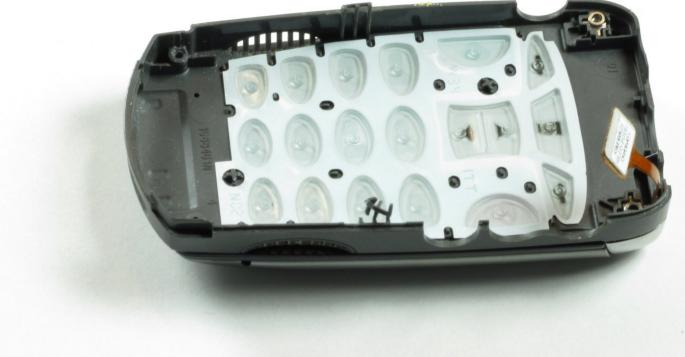


Motorola V60s Button Key Board Replacement

This guide describes how to replace the button...

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INTRODUCTION

This guide describes how to replace the button key board, or the processor that interprets key pad information.



TOOLS:

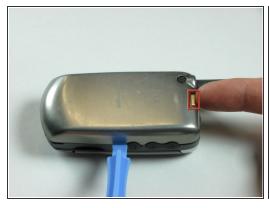
- Spudger (1)
- T6 Torx Screwdriver (1)



PARTS:

Motorola V60 Button Board (1)

Step 1 — Battery







- Push in release lever towards top of phone, then use blue spudger to pry case off.
- After case is removed from the back of the phone, you can simply use your hands to take it the
 rest of the way off.
- Set cover aside in a safe location.

Step 2





- Carefully grab battery towards bottom of phone.
- Lift from bottom and take out of phone, set aside in a safe location.

Step 3 — Logic Board





- Unscrew four corner screws with T6 screwdriver.
 - Note: The two top screws are short and silver. The two bottom screws are black and long.

Step 4

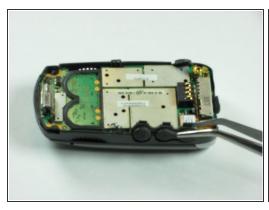


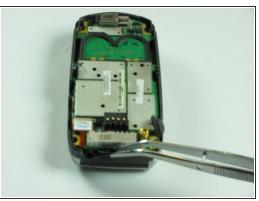




 Use a spudger to gently pry off back chassis. Wedge the spudger in crevice between back panel and phone and lift.

Step 5







- Starting from left side of phone, remove side buttons and place aside.
 - Note: There should be three buttons. One on each side, and the top.
- Return phone to starting orientation when done.

Step 6

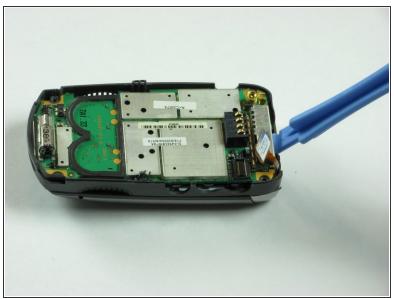


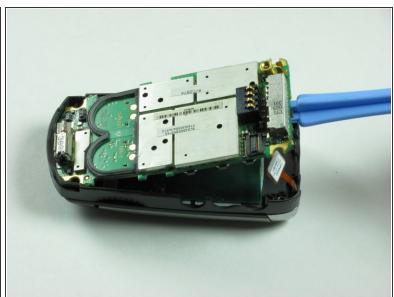




Gently remove orange ribbon cable by prying up with spudger.

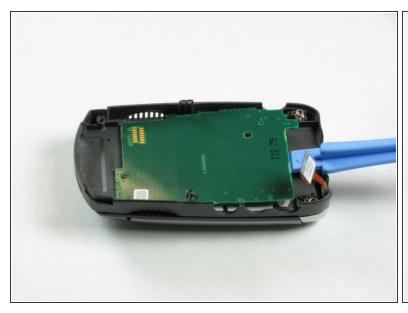
Step 7





- Use a spudger to pry up logic board by wedging in between logic board and chassis and lifting.
 - Note: Orange ribbon cable is fragile and can be broken.

Step 8 — Button Key Board





• Insert spudger under button board and gently lift, set aside.

To reassemble your device, follow these instructions in reverse order.