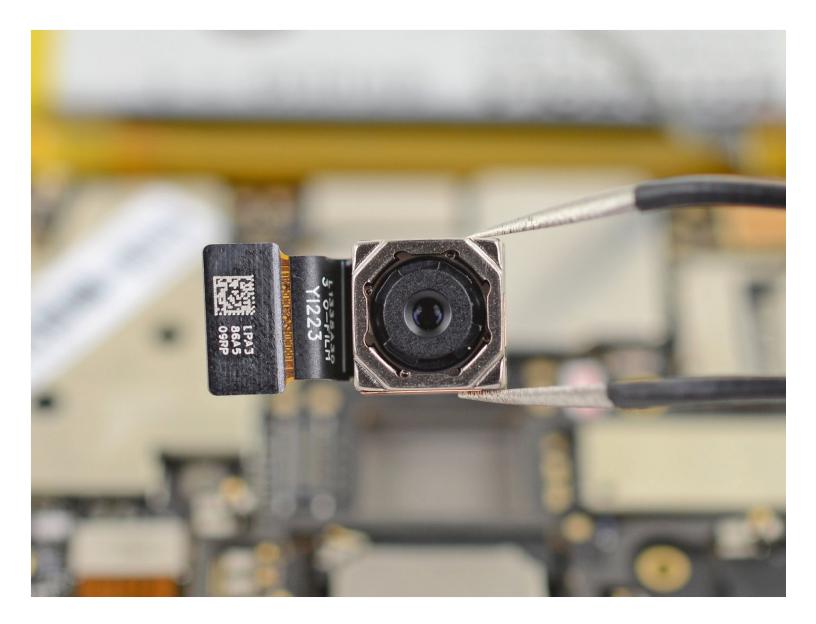


# Motorola Moto E4 Plus Rear-Facing Camera Replacement

Follow this guide to remove and replace a...

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# INTRODUCTION

Follow this guide to remove and replace a broken rear-facing camera for the Moto E4 Plus.

Before you begin, download the <u>Rescue and Smart Assistant</u> app to backup your device and diagnose whether your problem is software or hardware related.



T3 Torx Screwdriver (1) Spudger (1)

#### Step 1 — Remove the back cover



*i* Power off your phone before beginning disassembly.

- Insert the edge of the spudger into the notch on the bottom right corner of the phone.
- Twist the spudger to start releasing the back cover from the phone.
- Slide the spudger along the bottom edge to separate the back cover from the phone.

# Step 2



• Lift the phone unit out of the back cover.

# Step 3 — Remove the midframe screws



 Remove the nineteen 3.2 mm long T3 screws securing the plastic midframe.

## Step 4 — Release the midframe clips



*i* The plastic midframe is still held in place with clips.

- Insert the flat end of a spudger into the midframe seam at the bottom left corner of the phone (near the microphone hole).
- Twist the spudger to release the plastic clip.
- Repeat the process for the clip near the top right corner of the phone.



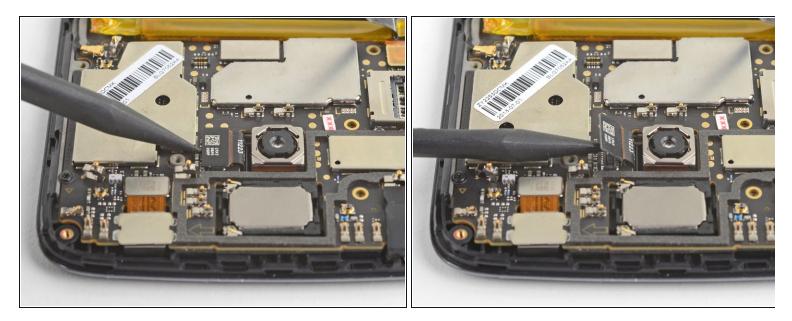
- Lift the bottom edge of the plastic midframe upwards until the clips along the top edge release.
- Remove the plastic midframe.
- To reattach the plastic midframe, line up the midframe to the phone and squeeze along the edges to engage the clips.

## Step 6 — Disconnect the battery



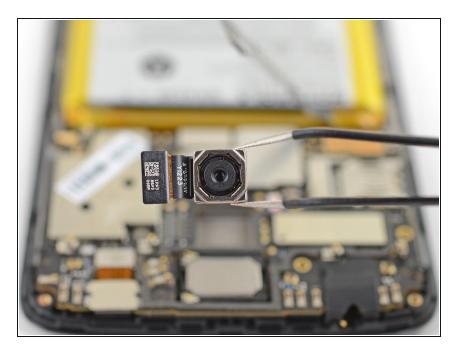
• Use the point of a spudger to pry up and disconnect the battery connector from its motherboard socket.

#### Step 7 — Disconnect the camera



• Use the point of a spudger to pry up and disconnect the rear-facing camera module connector from its motherboard socket.

## Step 8 — Remove the camera



• Remove the rear-facing camera.

To reassemble your device, follow these instructions in reverse order.

Repair didn't go as planned? Try some <u>basic troubleshooting</u>, or ask our <u>Moto E4 Plus Answers</u> <u>community</u> for help.