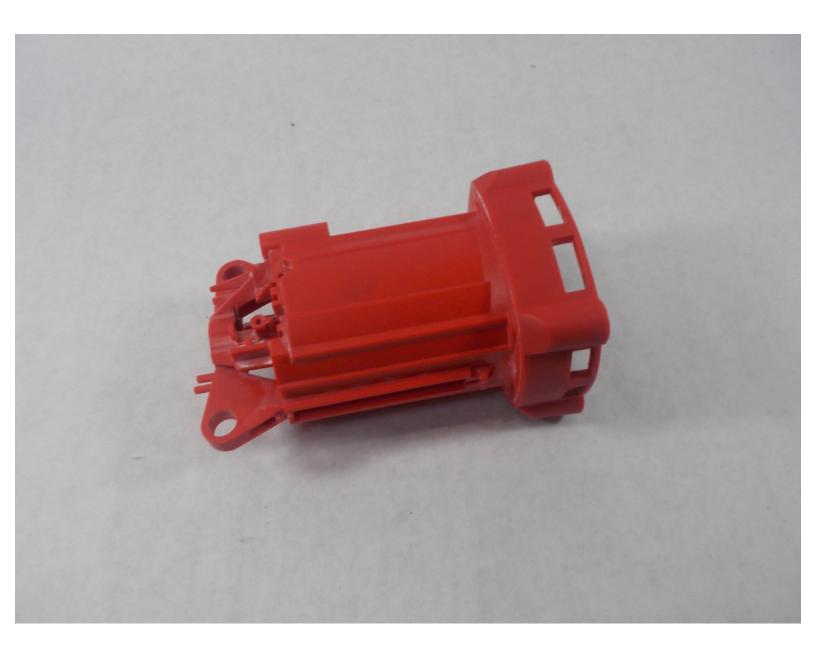


Milwaukee 5262-21 Motor Housing Replacement

This guide will detail how to replace the motor housing in the Milwaukee 5262-21.

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INTRODUCTION

If you need to replace the motor housing in the rotary hammer, use this guide to take apart the device. You will be following a step by step guide, that will help you in replacing the motor house, you may also refer to the pictures attached to each step for guidance.



TOOLS:

- T20 Torx Screwdriver (1)
- T10 Torx Screwdriver (1)
- T15 Torx Screwdriver (1)
- Metal Spudger (1)
- H1.5 Allen Bit (1)



PARTS:

Milwaukee 5262-21 motor housing (1)

Step 1 — **Housing Assembly**



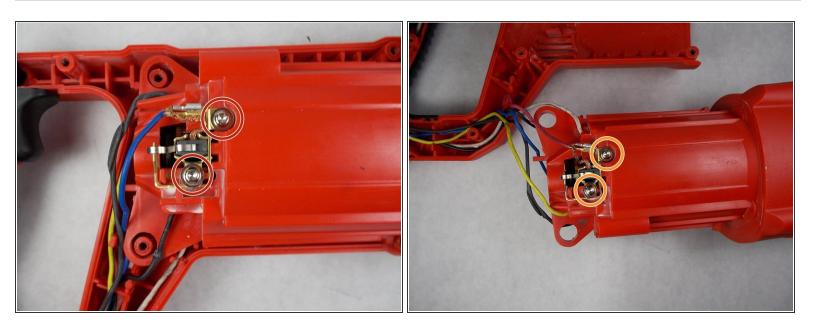
 Remove the ten 19mm T20 Torx screws shown in red.

Step 2



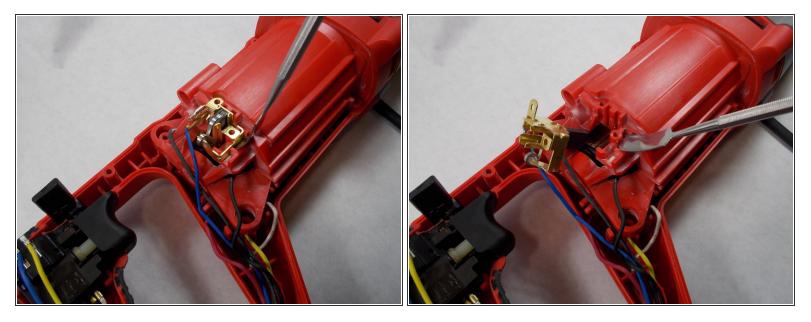
 Remove the red Housing Assembly by lifting it up off of the tool.

Step 3 — Fan Baffle



- Now the two 10mm T-10 screws shown in red can be removed.
- Next, remove the two 10mm T-10 screws located on the other side of the tool shown in orange.

Step 4



• Using the metal spudger, remove each brush holder as shown in the images.







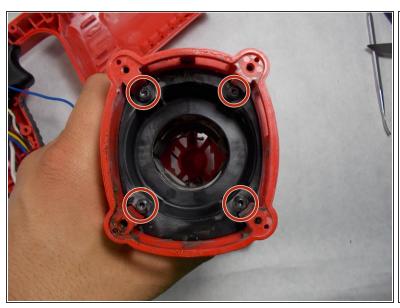
 Remove the four 37mm T-20 screws shown in red. These screws attach the gear housing to the motor housing.

Step 6





After removing the four screws, pull apart the two sections.





- Remove the four 12mm screws with a T-15 Torx screwdriver shown in red.
- These screws hold the fan baffle in place.

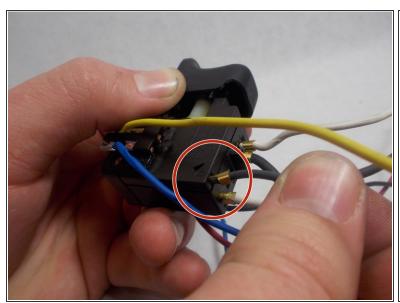
Step 8

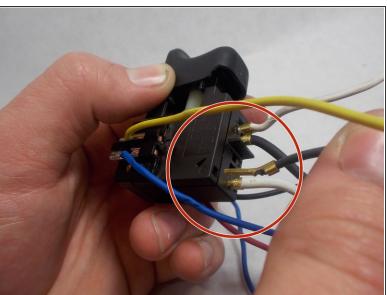




Remove the fan baffle by pulling it out.

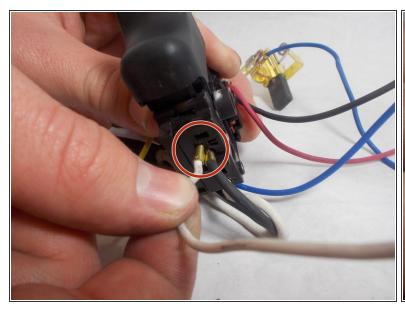
Step 9 — **Motor Housing**

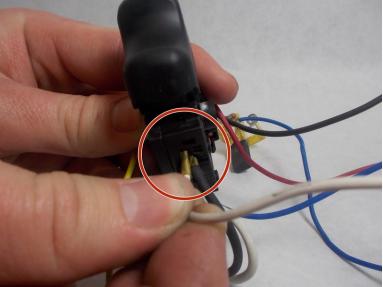




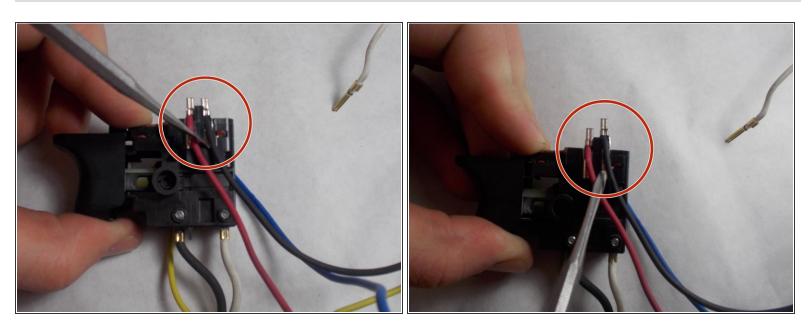
Pull the black wire(shown in the image) out of the trigger assembly.

Step 10



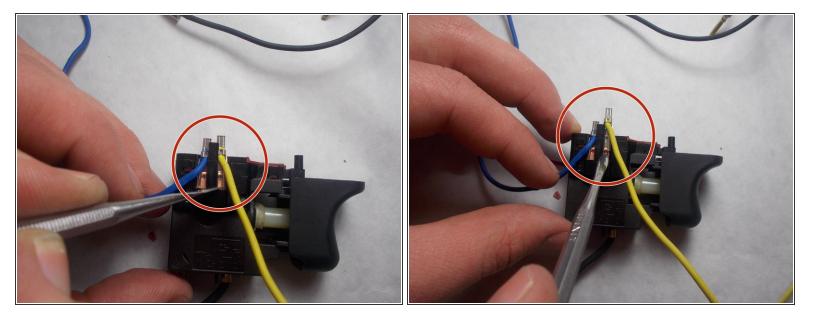


Pull the white wire (shown in the image) out of the trigger assembly.



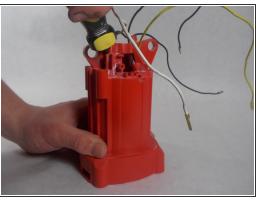
Using a metal spudger slide the black wire (shown in the image) out of the trigger assembly.

Step 12



Using a metal spudger slide the yellow wire (shown in the image) out of the trigger assembly.

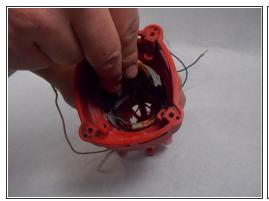






- After disconnecting the wires, push the 120v Field Assembly out of the motor housing.
- (i) You may need to use a screwdriver to push the assembly from behind.

Step 14







- Once the assembly is loose, pull each half out of the housing.
- (i) Note the orientation of how the halves sit together in the housing before removal.





Remove the motor housing from the device.

To reassemble your device, follow these instructions in reverse order.